

# BR500-C1-15L Cell Culture Fermentation System

## Technical Specifications

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### 1. General Information

<b>Items Included</b>	<b>Control Console</b>	BR500-C1
	<b>Culture Vessel</b>	15L tank SUS316L, 3 layers, with top mechanical stirring (25~70% working volume)
	<b>Sensors</b>	PT100, DO, foam, pH
	<b>Feeding Pumps</b>	4 PreFluid peristaltic pump heads, controlled
	<b>Gas Inlet</b>	· Sparger from the bottom (Air + O <sub>2</sub> + N <sub>2</sub> + CO <sub>2</sub> ): controlled by rotameter and electromagnetic valve; · Overlay (Air): manually controlled by rotameter;
	<b>Heating &amp; Cooling</b>	The jacketed water bath is electrically heated, cooled by stainless steel cooling tube (for chilled water)
	<b>Accessories</b>	4 supplement bottles, SS316L feeding needle, etc.
	<b>Consumables</b>	O-rings, fuses, silicone stoppers, inlet air filter, vent filter, 20m silicone tubing, etc.

<b>Sensors Included</b>	<b>pH</b>	Gel-filled pH electrode by Hamilton / Mettler Brand (steam sterilizable), with 3m cable
	<b>DO</b>	Sterilizable probe by Hamilton / Mettler Brand, with 3m cable
	<b>Temperature</b>	PT100 sensor, sterilizable
	<b>Foam</b>	Foam probe, sterilizable
	<b>Pressure</b>	Huba pressure sensor, sterilizable, Swiss Brand

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## 2. Specific Information

<b>Functions Included</b>	<b>Temperature</b>	<ul style="list-style-type: none"> <li>· Robust PID algorithm;</li> <li>· Electrical-heating by SS316L electric hot plate at vessel bottom, chilled by tap or chilled water supply;</li> <li>· Sequential control coupled with fermentation process;</li> </ul>
	<b>pH</b>	<ul style="list-style-type: none"> <li>· pH control coupled with peristaltic pump or CO<sub>2</sub>;</li> <li>· Manual pH control by peristaltic pump;</li> </ul>
	<b>DO</b>	· Cascade control, coupled with different parameters (gas inlet and peristaltic pump);
	<b>Agitation</b>	<ul style="list-style-type: none"> <li>· Robust PID algorithm;</li> <li>· Manual speed control or speed control coupled with other parameters;</li> </ul>
	<b>Foam</b>	<ul style="list-style-type: none"> <li>· Foam control coupled with peristaltic pump; (anti-foam);</li> <li>· Mechanical defoaming blade;</li> </ul>
	<b>Automatic SIP</b>	SIP with pre-set automatic sequence
	<b>Feeding (peristaltic pump)</b>	<ul style="list-style-type: none"> <li>· Accumulation volume control;</li> <li>· Manual control; Or control by plan or pre-set curve;</li> <li>· Coupled with other parameters (DO, pH, etc);</li> </ul>
	<b>Fermentation Sequence</b>	Pre-set fermentation sequences along with timeline (pH, DO, agitation, temperature, etc)
	<b>Others</b>	<ul style="list-style-type: none"> <li>· Historical data export and curves;</li> <li>· Fermentation/culture batch record;</li> <li>· Calibration of sensors and peristaltic pumps;</li> <li>· 3-level authority setting &amp; control;</li> <li>· Record historical operations</li> </ul>

### 2.1 Control Console

<b>General Info</b>	<b>Model</b>	BR500-C1
	<b>Description</b>	Floor stand control console for cell culture fermentation, 1 console for 1 vessel
	<b>Dimension</b>	900×1800×900mm
	<b>Net Weight</b>	160Kg
	<b>Touch Screen</b>	PLC based 15" touch screen
	<b>Communication</b>	USB (data export), Ethernet interface, RS485
	<b>Electricity</b>	208V-240V, 50-60Hz, single phase
<b>Gas Inlet</b>	<b>Control</b>	<ul style="list-style-type: none"> <li>· Sparger from the bottom (Air + O<sub>2</sub> + N<sub>2</sub> + CO<sub>2</sub>): controlled by rotameter and electromagnetic valve;</li> <li>· Overlay (Air): manually controlled by rotameter;</li> </ul>
	<b>Flow Rate</b>	2 vvm
	<b>Filtration</b>	0.2 um
	<b>Connection</b>	Pneumatic quick joint
<b>Temperature</b>	<b>Range</b>	8C above coolant to 40C above ambient (0-65C absolute)
	<b>Control Accuracy</b>	+/- 0.1C

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<b>pH</b>	<b>Range</b>	2.00~12.00 (resolution 0.01)
	<b>Control Accuracy</b>	+/- 0.1
<b>DO</b>	<b>Range</b>	0~150% (resolution 0.1%)
	<b>Control Accuracy</b>	+/- 3%
<b>Upgrades</b>	<b>Analysis or Control</b>	OUR, CER, KLa, RQ,ORP, methanol, exhaust gas (O2, CO2), glucose, ect.
	<b>Pressure Control</b>	Automatically control pressure
	<b>Automatic CIP</b>	CIP with pre-set automatic sequence
	<b>Gas Supply Control</b>	TMFC control (flow rate - automatic)
	<b>Peristaltic Pump</b>	More peristaltic pumps for different function; Upgrade to Watson-Marlow peristaltic pump heads;
	<b>Scale</b>	Tank weight / replenishing
	<b>Light</b>	Light source can be selected from red, blue, and white. Its intensity is adjustable [0-100%]

## 2.2 Vessel Information

<b>General Info</b>	<b>Volume</b>	15L max, with 25-70% working volume	
	<b>Material</b>	3 layers, tank SUS316L (polishing better than Ra 0.4 um), jacket SUS304, insulation SUS304 (aluminum silicate filled)	
	<b>Ratio</b>	Diameter to height, about 1:2	
	<b>Rated Pressure</b>	0.30 Mpa	
	<b>Ports</b>	<b>Lid:</b> 1 x fire ring, 1 x foam sensor, 1 x exhaust with condenser, 2 x spray header ports, 1 x illumination, 2 x spares; <b>Body:</b> 1 x pH, 1 x DO, 1 x PT100, 1 x vertical sight glass, 1 x spare	
	<b>Sterilization</b>	Autoclavable	
	<b>Sparge</b>	SS316L ring sparger in the bottom	
	<b>Dimension</b>	1000×928×1790mm	
	<b>Net Weight</b>	300Kg	
	<b>Seal</b>	Top mechanical stirring	
	<b>Speed</b>	50 - 1000 rpm	
	<b>Agitation</b>	<b>Blades</b>	2 detachable layers (top: 1 x foam breaker; bottom: 1 x marine blade impeller)
		<b>Baffles</b>	4pcs
<b>Upgrades</b>	<b>Drive</b>	Top Magnetic drive	
	<b>Lid</b>	Optional motor lift	
	<b>Blades</b>	Customizable blades from different options (Spin filter, Cell-lift impeller, Basket impeller, Pitched Blade Impeller, Marine Blade Impeller)	

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